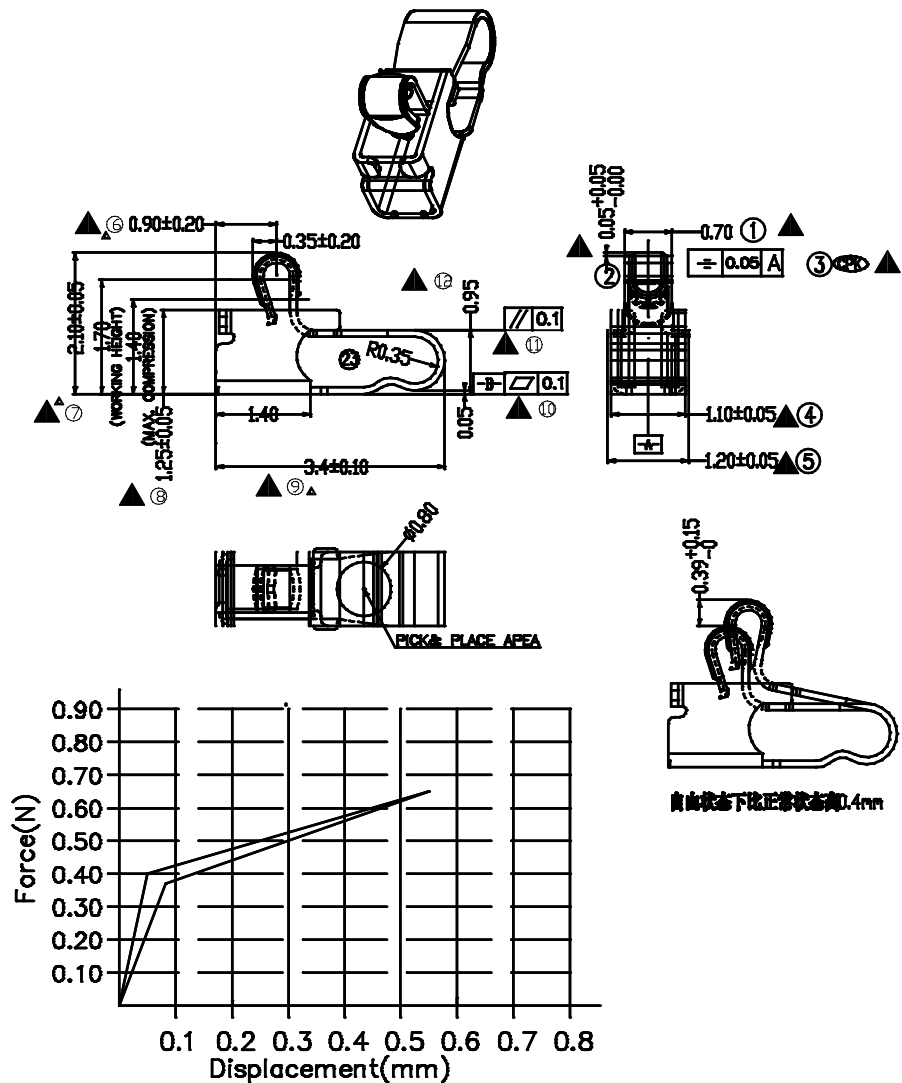


MO D	Description	Please follow Pulse Limits for the hazardous substances (RoHS, halogens) in the document "Pulse Hazardous Substances (HS) Limits (RPG004)" and "Vendor Survey Questionnaire, Material Composition (LOM-SAF-L0040)".	Reliability Test Spec according to W17.19 (Reliability Test Working Instruction) Default test standard is Test Standard A if no definition
P4	Change the material		



- NOTES:
- MATERIAL: YCuT-FX-EHT=0.10mm;
 - PRODUCT BURR NOT MORE THAN 0.02mm, NOT LABELED RADIUS OR ANGLE ACCORDING TO R0.20mm CONTROLS.
 - MARKED WITH ▼ ARE THE KEY DIMENSIONS. THE FIRST DELIVERY OF THE GOODS NEED TO MEASURE THE Mini CPK VALUE, THE VALUE MUST BE GREATER THAN 1.67, DELIVERY NEED ADDITIONAL DIMENSION INSPECTION REPORT EVERY TIME.
 - NOT LABELED TOLERANCE ACCORDING TO NORMAL TOLERANCE OF FRAME MARKED.
 - PLATING: Au 3μ INCHES MIN. PLATING ON CONTACT AREA, Au 1μ INCHES MIN. PLATING ON SOLDER AREA, 470-1200 INCHES NICKEL PLATING OVER ALL.
 - SURFACE OF PLATING PRODUCT WITH NO SCRATCHES, CORROSION, DEFORMATION, RUSTY SPOT, ETC. BETWEEN EACH BATCH OF ELECTROPLATING PRODUCTS DO NOT HAVE CLEAR OFF COLOR, SALT SPRAY TEST MEET 24h. AFTER SOLDER ABILITY, THE SOLDER TAIL SHALL BE COVERED MORE THAN 95% OF IMMERSED AREA WITH FLASH SOLDER. AFTER IR WELDING, BAD PRODUCTS NO DISCOLORATION, BLISTER, ETC. THE PRODUCT WELDING ON THE PCB BOARD, AT 30° ABLIQUE PUSH TENSION GAUGE TO PUSH IT OFF THE FORCE TO REACH 3 mgt/Pln .
 - PRODUCT DURABILITY MEET 5000 CYCLES.
 - ANTI-STATIC BLISTER PACKAGING.
 - THE PRODUCT CONFORMS TO THE HSF.

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Functional Characteristics Key (Cpk requirement : Cpk) >
 > Process Capability Studies required (total pcs)
 > Ongoing Statistical Process Control Required (total pcs)
 > Critical dimension need to be measured, no CPK requirement (total pcs)

- .X \pm 0.15
- .XX \pm 0.10
- .XXX \pm 0.05
- X: \pm 5°

PULSE (SUZHOU) WIRELESS PRODUCTS CO.LTD.

 99 HUOJU RD. SUZHOU
 NEW DISTRICT
 215009
 P.R.CHINA

PRODUCT(S)
 SW0173N

ITEM
 TX15005-001(CLIIP)

THIRD ANGLE PROJECTION	SHEET NUMBER		1 / 1	
	SCALE	GENERAL TOLERANCE		
CUSTOMER NUMBER				
DESIGN		Zone	20221014	
4.000	CHECKED	MARK	20221014	P4 20221014 Zone
	APPROVED	Jason	20221014	P3 March-07-19 CHRIS
DOCUMENT NUMBER	PART VERSION	DOCUMENT VERSION		
SW0173N	P01	P4	P1 JUN-28-18 JACKIE	
		MDD	DATE	NAME